

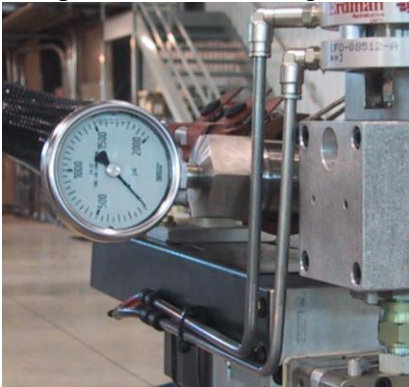


Suggested Initial & Preventative Maintenance Glazer Filter Change

The filter can be a deciding factor in your fluid pumps life.

Serious damage can occur if the filter is clogged and slowing the flow of material to the fluid pump.

The pressure valve can give feedback as to the condition of the filter.



There are several signs that can determine when the filter needs to be changed.

1. When the pressure during operation is at 0psi and it has been confirmed that there is pressure to the hose leading from the heated unloader to the filter, the filter must be changed **IMEDIATLEY**.
This means there is no fluid reaching the pump causing cavitation and serious damage to the pump requiring pump replacement.
2. When the pressure during operation drops below 500psi, the filter is getting clogged and needs to be replaced.
3. When the pressure slows in build up taking more than five seconds to recover from 500psi to 1000psi after operation, the filter is getting clogged and needs to be replaced.