

Clean platen grooves, removing all sealant



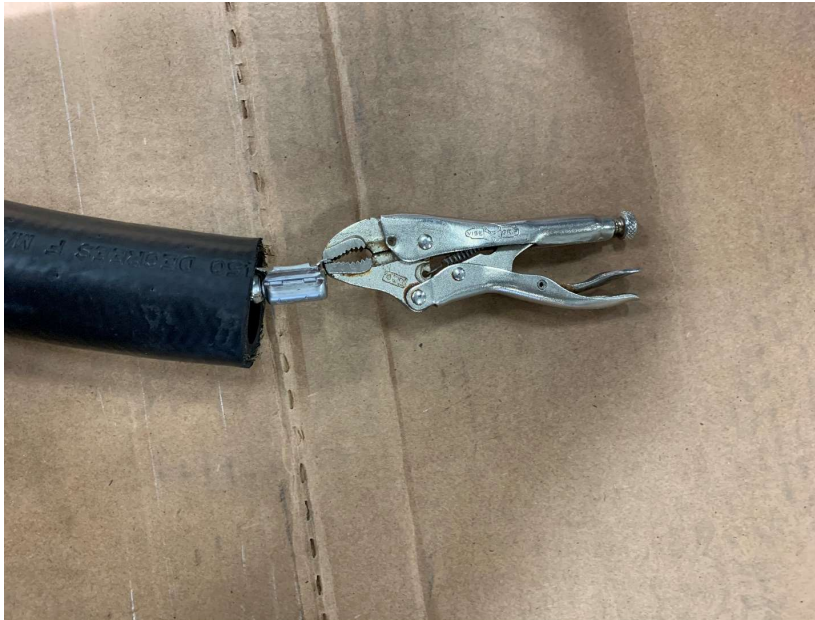
Prep band clamp ends and tape together to secure



Slide band clamp thru the sealing ring



Grip each end for ease of starting the band clamp together



Place ring seal into the proper platen groove and bring together to start band clamp with a nut driver, the seam should be facing either toward the front or back of the platen



Once started with a nut driver you could use a power drill with a long fixed extension to complete the closure of the band clamp



Once tightened you will see the end gap has closed leaving approximately a 1/8 gap which will close up once inserted into a drum



End gaps should be offset 180deg from each other
(it doesn't matter which is facing to the front or back)



Repeat process for upper ring seal offsetting end gap 180deg



The upper ring seal used is made of a softer durometer material and will have a larger end gap but it will close up once inserted in a drum